

# Iray Uber Shader Properties

**Workshop Reference Guide**

© Sabine Hajostek ("esha") February 2017

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# Basic Information

The examples in this reference guide have been rendered in **Daz Studio Build 4.9.3.166**. The following colors were used:

- ⑤ Dark blue      RGB 20 | 33 | 107 (used as Base Color in all examples)
- ⑤ Light blue     RGB 147 | 163 | 255
- ⑤ Hot pink        RGB 255 | 0 | 128
- ⑤ Pale yellow     RGB 255 | 255 | 128

The properties described in the following section are the properties of the Iray Uber shader in the **PBR Metallicity/Roughness** mode.

For the other modes the properties work in a similar, even identical, mode. The exceptions are mentioned in the last chapter.

The pawn chess figure that is shown in the renders is 4 centimeters tall and 2 centimeters wide at the base.

I tried to present the shader properties in a way that's easily understandable to artists. For a more technical explanation and further details see the official documentation by Daz:

[Click here to go to the Daz web page.](#)

# Shader Modes

The Daz Iray Uber shader offers three different modes:

- PBR Metallicity/Roughness
- PBR Specular/Glossiness
- Weighted

*PBR Metallicity/Roughness* and *PBR Specular/Glossiness* are similar in most areas, but there are significant differences in the way they handle metallicity and glossiness/roughness.

The *Weighted* mode combines the two PBR modes. It offers an additional slider for Diffuse Weight.

## Main differences between *Metallicity/Roughness* and *Specular/Glossiness*

### **PBR Metallicity/Roughness**

Metal color defined by Base Color

Metallicity driven by intensity slider & metallicity map:

White = metal  
Black = non-metal

Glossy Layered Weight setting doesn't affect Metallicity

Roughness map:

White = rough  
Black = glossy

Increase Roughness (greater than 0) to get access to anisotropy settings

Roughness settings for Backscatter, Refraction, Metallic Flakes and Top Coat (high values = very rough)

### **PBR Specular/Glossiness**

Metal color defined by Specular Color

Metallicity driven by Glossy Specular color (mappable):

White/light grey = metal  
Dark grey/black = non-metal

Glossy Layered Weight setting controls Metallicity

Glossiness map:

White = glossy  
Black = rough

Reduce Glossiness (lesser than 1) to get access to anisotropy settings

Glossiness settings for Backscatter, Refraction, Metallic Flakes and Top Coat (high values = very glossy)

# PBR Metallicity/Roughness Properties

It is my personal opinion as an artist that the PBR Metallicity/Roughness mode is the most user-friendly – and artist-friendly – of the Iray shader modes. It is more intuitive and requires less knowledge of physics.

However, the other modes are just as useful and valuable. Use whatever works for you personally and for your project.

The properties of the other modes are identical to the PBR Metallicity/Roughness properties, except for the differences listed on page 4.

# Metallicity



Base Color: Dark blue  
**Metallicity 1** (= 100%)



Base Color: Dark blue  
**Metallicity 1 driven by striped map:**

Black = no metallicity  
White = full metallicity  
Grey = intermediate values

*Metal color is defined by Base Color.*

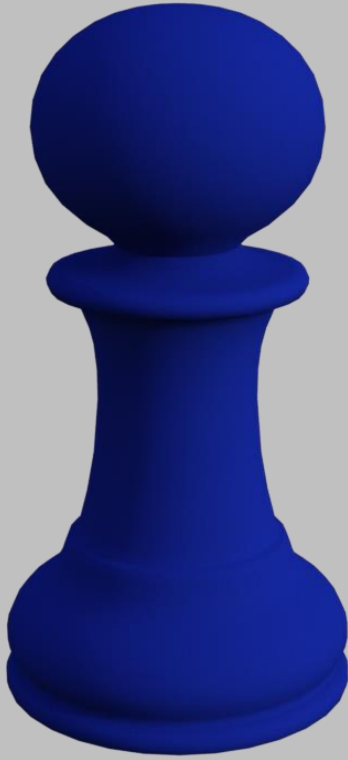
*Metallicity overrides all other settings of the base layer, except Refraction.*

*Metallicity is not available in the PBR Specular/Glossiness Mode.  
In this mode use Glossy Color to define color and set Glossy Specular to White.*

*With Metallicity active, you can use the Glossy Roughness and Glossy Anisotropy settings to create different looks. See pages 8-12.*



# Diffuse Roughness



Base Color: Dark blue  
**Diffuse Roughness 0**



Base Color: Dark blue  
**Diffuse Roughness 1**

*Use Diffuse Roughness for rough surfaces like unglazed clay or unpolished stone. Makes the material look slightly darker.*



# Diffuse Overlay



Base Color: Dark blue  
**Diffuse Overlay Weight 0.5, no map**  
Diffuse Overlay Color: Light Grey (default)



Base Color: Dark blue  
**Diff. Overlay Weight 1 driven by map**



Diffuse Overlay Color: Light Grey (default)

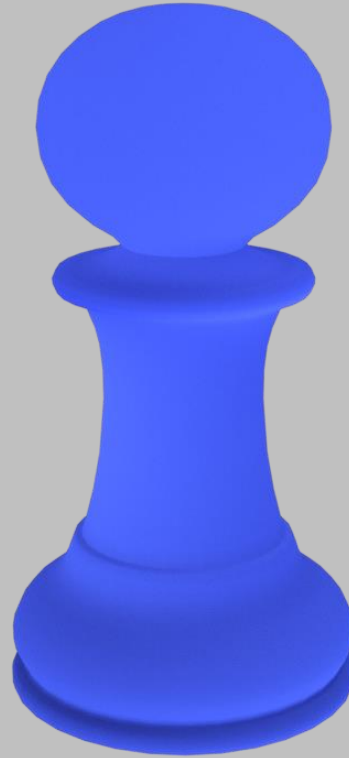
*Diffuse Overlay adds a layer of color. This color covers the texture applied in the Base Color slot. Usually looks better at lower values.*

*Diffuse Overlay is ignored when Metallicity is applied.*

# Translucency



Base Color: Dark blue  
Glossy Layered Weight 0  
Translucency 0.5  
Translucency Color: Light Blue  
**Effect: Scatter only**



Base Color: Dark blue  
Glossy Layered Weight 0  
Translucency 0.5  
Translucency Color: Light Blue  
**Effect: Scatter & Transmit**

*Translucency scatters the light evenly across the surface.  
Use at values lower than 1.  
Needs to be active to get SSS and Transmission effects.*

*The SSS Reflectance Tint property can be used to correct the SSS color.  
See Daz Studio documentation  
([http://docs.daz3d.com/doku.php/public/software/dazstudio/4/referenceguide/interface/panels/surfaces/shaders/iray\\_uber\\_shader/shader\\_general\\_concepts/start](http://docs.daz3d.com/doku.php/public/software/dazstudio/4/referenceguide/interface/panels/surfaces/shaders/iray_uber_shader/shader_general_concepts/start))*

# Glossy Layered Weight & Roughness



Base Color: Dark blue  
Glossy Layered Weight 1  
Glossy Color: White  
**Glossy Roughness 0**



Base Color: Dark blue  
Glossy Layered Weight 1  
Glossy Color: White  
**Glossy Roughness 0.8**

*Glossy Layered Weight adds gloss and reflections.*

*Glossy Color is white by default, Glossy Reflectivity is 0.5 by default; these values usually don't need to be changed but can be changed for special effects.*

*Glossy Roughness softens the highlights and reflections.*

*The Roughness setting works also with Metallicity.*

# Glossy Anisotropy



Base Color: Dark blue  
Glossy Layered Weight 1  
Glossy Roughness 0.5  
Glossy Anisotropy 1

**Glossy Anisotropy Rotations 0**



Base Color: Dark blue  
Glossy Layered Weight 1  
Glossy Roughness 0.5  
Glossy Anisotropy 1

**Glossy Anisotropy Rotations 0.12**

*Glossy Anisotropy works only when Roughness is active.  
It changes the highlights to create a brushed metal effect.  
Low Roughness values (but greater than 0) make crisper highlights.*

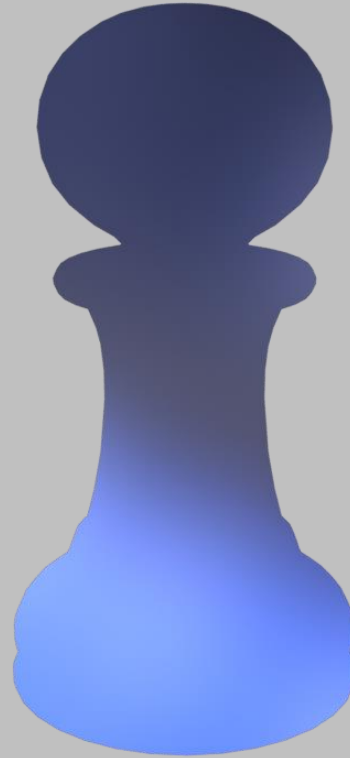
*Glossy Anisotropy Rotations changes the orientation of the highlights (1 = 360°).*

*Anisotropy and Anisotropy Rotations work also with Metallicity.*

# Backscattering Weight



Glossy Layered Weight 1  
Share Glossy Inputs: On  
Glossy Color: Light blue  
Glossy Roughness 0.1  
**Backscattering Weight 0.5**



Glossy Layered Weight 1  
Share Glossy Inputs: On  
Glossy Color: Light blue  
Glossy Roughness 0.1  
**Backscattering Weight 1**

*Backscattering reflects light in a different way. Often used for velvety materials.  
With Shared Glossy Inputs ON it uses the Glossy Color.*

*At values lower than 1 you can have backscattering and glossiness/reflections, but they will use the Glossy Color.*

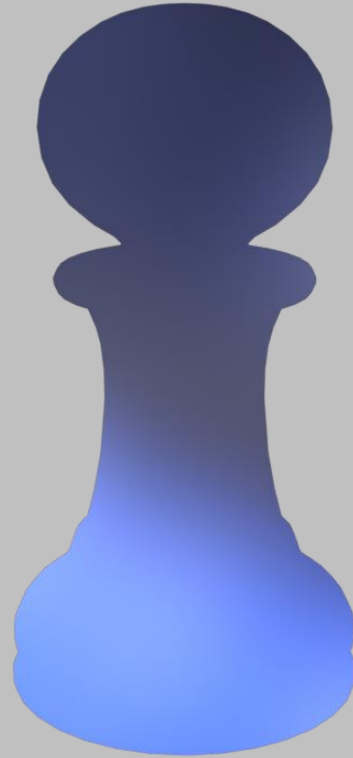
*Backscattering Weight lower than 1 mixes the scattering with the Base Color.  
When set to 1, Backscattering nearly overrides Base Color and there is no glossiness/reflection.*

*Backscattering depends very much on the lighting and the HDRI (if any) !*

# Backscattering Color



Glossy Layered Weight 1  
Share Glossy Inputs: Off  
Glossy Color: White  
Glossy Roughness 0.01  
**Backscattering Weight 0.5**  
Backscattering Color: Light blue



Glossy Layered Weight 1  
Share Glossy Inputs: Off  
Glossy Color: White  
Glossy Roughness 0.01  
**Backscattering Weight 1**  
Backscattering Color: Light Blue

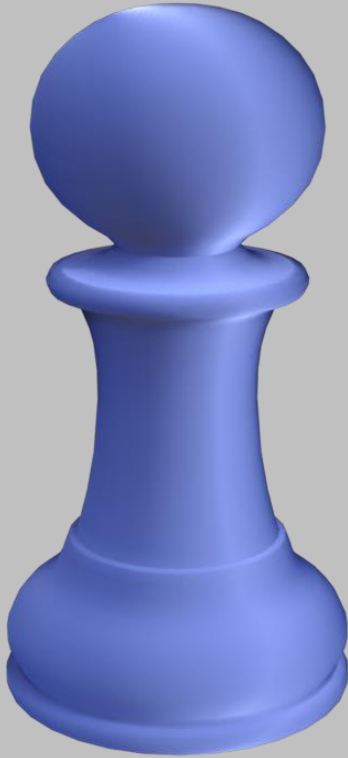
*Turn Share Glossy Inputs OFF to open more settings.*

*Now you can assign a Backscattering Color and keep the white Glossy Color.*

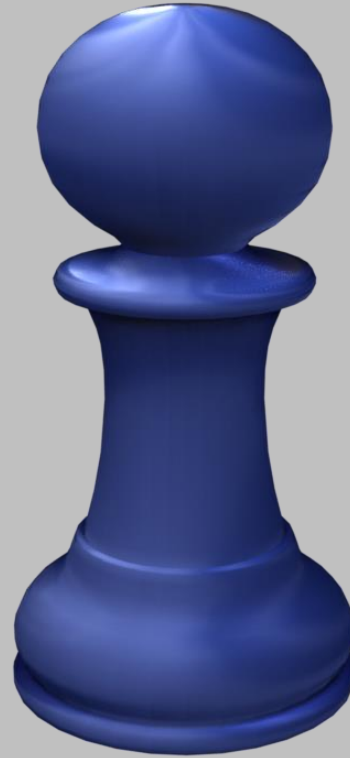
*Backscattering Color works only when Glossy Roughness value is greater than 0.*

*When Backscattering Weight is set to 1, there is no glossiness/reflection.*

# Backscattering Roughness & Anisotropy



Glossy Layered Weight 0  
Share Glossy Inputs: Off  
Glossy Color: White  
Glossy Roughness 0.01  
Glossy Anisotropy 0.01  
Backscattering Weight 1  
Backscattering Color: Light Blue  
**Backscattering Roughness 1**  
**Backscattering Anisotropy 0**



Glossy Layered Weight 0  
Share Glossy Inputs: Off  
Glossy Color: White  
Glossy Roughness 0.01  
Glossy Anisotropy 0.01  
Backscattering Weight 1  
Backscattering Color: Light Blue  
**Backscattering Roughness 0.5**  
**Backscattering Anisotropy 1**

*Backscattering Anisotropy works only when Glossy Anisotropy value is greater than 0.*

*With Backscattering Anisotropy active, low Backscattering Roughness values produce crisp highlights, high Backscattering Roughness produce soft highlights.*

*Anisotropy Rotations have no effect on Backscattering Anisotropy.*

# Refraction Weight



Glossy Layered Weight 1  
Share Glossy Inputs: Off  
Glossy Color: White  
Refraction Weight 1  
Refraction Color: Light blue  
**Thin Walled: On**



Glossy Layered Weight 1  
Share Glossy Inputs: Off  
Glossy Color: White  
Refraction Weight 1  
Refraction Color: Light blue  
**Thin Walled: Off**

*Use Refraction for materials like glass and liquids.*

*Index of Refraction is 1.5 by default, makes a good glass material. IOR values for various materials can be found on the web.*

*If Share Glossy Inputs is ON, the Glossy Color defines the color of the refraction. Switch Share Glossy Inputs OFF so you can assign a white Glossy Color and a different Refraction Color. The Refraction Color is usually lighter and less saturated than the Base Color.*

*For a convincing glass material, use together with Glossy Layered Weight active.*

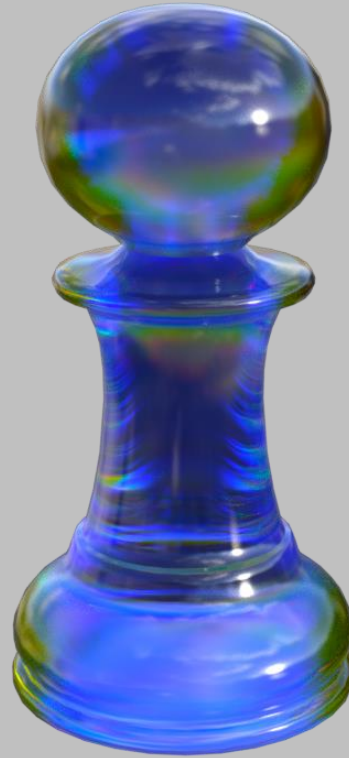
*Use Thin Walled ON for hollow items (bubbles) and Thin Walled OFF for solid items.*



# Refraction Roughness & Abbe



Glossy Layered Weight 1  
Share Glossy Inputs: Off  
Glossy Color: White  
Refraction Weight 1  
Refraction Color: Light blue  
**Refraction Roughness 0.5**  
**Abbe 0**  
**Thin Walled: On**



Glossy Layered Weight 1  
Share Glossy Inputs: Off  
Glossy Color: White  
Refraction Weight 1  
Refraction Color: Light blue  
**Refraction Roughness 0**  
**Abbe 1**  
**Thin Walled: Off**

*Refraction Roughness is available only if Share Glossy Inputs is OFF.  
Refraction Roughness makes the glass cloudy. Works for Thin Walled and solid items.*

*Abbe adds chromatic aberration when value is larger than 0.  
0.1 = extreme aberration, 95 = practically no aberration  
When Abbe is used, Refraction Roughness is ignored.  
Abbe works only on solid items (Thin Walled OFF) that have Refraction Weight applied.*

## Base Thin Film



Glossy Layered Weight 1  
Glossy Roughness 0.25  
**Base Thin Film 500**  
**IOR 2.1**



Glossy Layered Weight 1  
Glossy Roughness 0.25  
**Base Thin Film 100**  
**IOR 5**

*Base Thin Film adds an extremely thin coating, measured in nanometers. The effect depends on the settings for Glossy Layered Weight, Glossy Roughness and Glossy Anisotropy.*

*The tint of the Thin Film is determined by the combination of Base Thin Film (thickness) and IOR.*

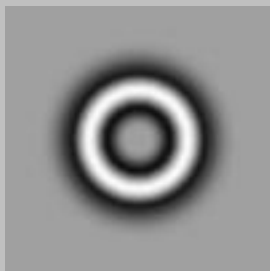
*If Glossy Layered Weight is 0, the Base Thin Film effect is nearly invisible.*

## Base Bump & Normal Map



Glossy Layered Weight 0.5  
Glossy Roughness 0.25  
**Base Bump 5**  
**True greyscale map 8bit**

Map detail:



Glossy Layered Weight 0.5  
Glossy Roughness 0.25  
**Normal Map 1**  
**Color normal map 16bit**

Map detail:



*Base Bump needs grayscale maps. White = elevation (bulge), black = depression (dent)  
Can use RGB maps, but true grayscale maps give better results.  
Can handle 16bit maps but usually 8bit maps are sufficient.*

*Normal Maps are RGB maps, 8bit or 16bit. For smoother results use 16bit maps.*

*Bump and Normal Maps don't change the geometry!*

# Displacement

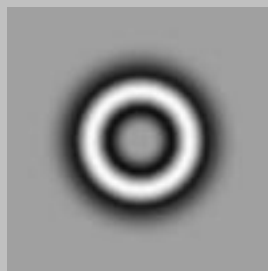


Glossy Layered Weight 0.5  
Glossy Roughness 0.25  
Displacement Strength 0.5  
Minimum -0.1, Maximum 0.1  
**SubD Displacement Level 1**



Glossy Layered Weight 0.5  
Glossy Roughness 0.25  
Displacement Strength 0.5  
Minimum -0.1, Maximum 0.1  
**SubD Displacement Level 5**

Map detail:



*Displacement maps look like bump maps. For best quality use 16bit grayscale maps.*

*Displacement changes the geometry, it needs enough geometry to work. Add SubD to the item itself or use the SubD Displacement Level setting in the shader. Use this setting carefully as it can easily overtax your system. Values above 3 usually are not recommended.*

# Metallic Flakes Weight & Size



Metallic Flakes Weight 1  
Metallic Flakes Color: Light blue  
**Metallic Flakes Size 0.001**



Metallic Flakes Weight 1  
Metallic Flakes Color: Light blue  
**Metallic Flakes Size 0.1**

*Metallic Flakes are an additional layer on top of the base material.  
Can be combined with all other settings.*

***Metallic Flakes Color Effect:*** Scatter & Transmit interacts more with the Base Color than Scatter only.

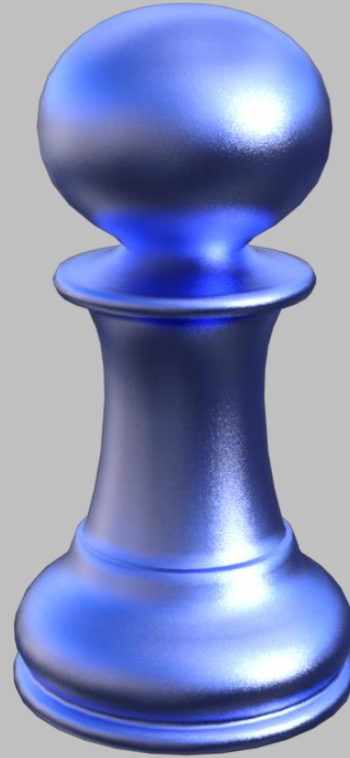
***Metallic Flakes Roughness:*** Softens gloss and reflections of the Flakes.

***Metallic Flakes Strength:*** Controls the Flake intensity. Low values will create a metallic look without the Flake effect.

# Metallic Flakes Density



Metallic Flakes Weight 1  
Metallic Flakes Color: Light blue  
Metallic Flakes Size 0.01  
**Metallic Flakes Density 0.1**



Metallic Flakes Weight 1  
Metallic Flakes Color: Light blue  
Metallic Flakes Size 0.01  
**Metallic Flakes Density 5**

*Use the Density setting to further control the intensity of the effect.*

# Metallic Flakes Thin Film



Metallic Flakes Weight 1  
Metallic Flakes Color: Light blue  
Metallic Flakes Size 0.01  
**Metallic Flakes Film 300**  
**IOR 2.25**



Metallic Flakes Weight 1  
Metallic Flakes Color: Light blue  
Metallic Flakes Size 0.01  
**Metallic Flakes Thin Film 400**  
**IOR 2.1**

*Metallic Flakes Thin Film adds an extremely thin coating on top of the Metallic Flakes effect. The Metallic Flakes Thin Film setting is measured in nanometers.*

*The tint of the Thin Film is determined by the combination of Metallic Flakes Thin Film thickness and IOR (follows the same rules as Base Thin Film).*

# Top Coat Weight & Other Settings



## Glossy Layered Weight 0

-  
-

Top Coat Weight 1

**Top Coat Color: White**

**Top Coat Roughness 0**



## Glossy Layered Weight 1

**Glossy Color: Hot pink**

**Glossy Roughness 0.5**

Top Coat Weight 1

**Top Coat Color: Pale yellow**

**Top Coat Roughness 0.25**

*The Top Coat layer adds gloss and reflections. It works like the Glossy settings but adds the gloss on top of all other effects. You can have roughness, anisotropy etc. on the base layer and add a Top Coat layer on top, using totally different settings than for the Base. See example on this page.*

**Top Coat Color Effect:** *Scatter & Transmit interacts more with the material than Scatter only. That is especially visible when Top Coat Color is not white but another color.*

**Top Coat Layering Mode:** *Each mode applies the Top Coat in a different way.*

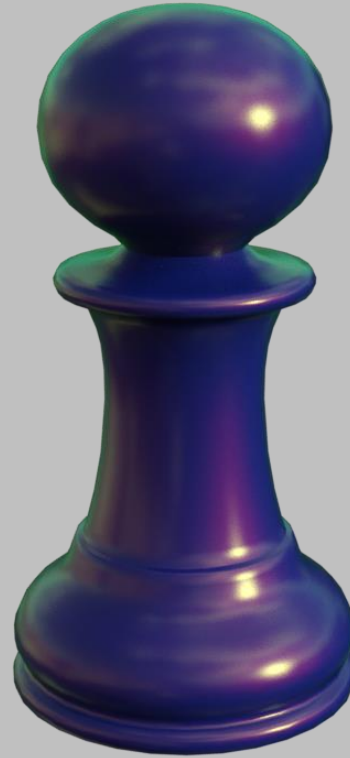
*The other Top Coat properties (Roughness, Anisotropy etc.) work just the same way as the corresponding Glossy properties (see pages 8-12).*



# Top Coat Bump & Thin Film

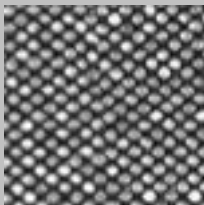


Glossy Layered Weight 1  
Glossy Color: Hot pink  
Glossy Roughness 0.5  
Top Coat Weight 1  
Top Coat Color: Pale yellow  
Top Coat Roughness 0.25  
**Top Coat Bump Mode: Height Map**  
**Top Coat Bump 1**



Glossy Layered Weight 1  
Glossy Color: Hot pink  
Glossy Roughness 0.5  
Top Coat Weight 1  
Top Coat Color: Pale yellow  
Top Coat Roughness 0.25  
**Top Coat Thin Film 300**  
**IOR 1.9**

Map Detail:



*Top Coat can have its own bump.  
In the dropdown choose whether you have a height map or a normal map.*

*Top Coat Thin Film works just like the other Thin Film settings, but on top of all other settings.*

## Refraction vs. Transmission



Glossy Layered Weight 1  
Glossy Color: White  
Refraction Index 1.5  
Refraction Weight 1  
**Refraction Color: Light blue**  
Thin Walled: Off  
**Transmitted Color: Black**



Glossy Layered Weight 1  
Glossy Color: White  
Refraction Index 1.5  
Refraction Weight 1  
**Refraction Color: White**  
Thin Walled: Off  
**Transmitted Color: Light blue**

*Turning Thin Walled OFF makes the Volume settings available.  
Transmitted Color is another way to add color to a refractive material.  
Refraction Color and Transmitted Color can also be combined.*

*Transmission allows more control over light and color (see next page).*

# Transmitted Measurement Distance



Glossy Layered Weight 1  
Glossy Color: White  
Refraction Index 1.5  
Refraction Weight 1  
Refraction Color: White  
Thin Walled: Off  
Transmitted Color: Light blue

**Transmitted Measurement Distance 0.1**



Glossy Layered Weight 1  
Glossy Color: White  
Refraction Index 1.5  
Refraction Weight 1  
Refraction Color: White  
Thin Walled: Off  
Transmitted Color: Light blue

**Transmitted Measurement Distance 1**

*Transmitted Measurement Distance is measured in centimeters.*

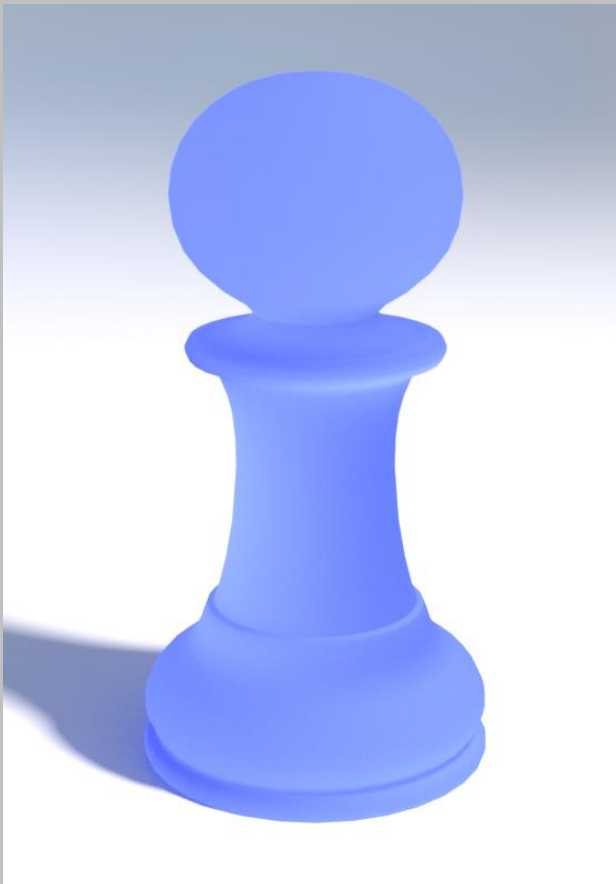
*It defines how far the light must travel inside the object before getting the transmitted color.*

*A low distance setting on a large objects results in a very intense color.*

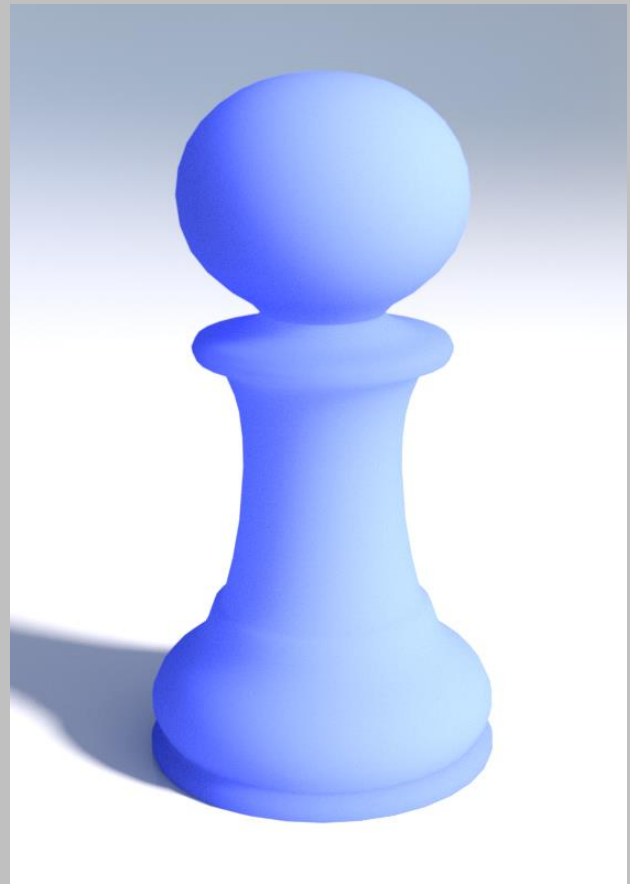
*A high distance setting on a small object makes the item nearly colorless.*

*This setting allows to create materials that react to an object's mass. Such materials will look different on each object, depending on the item's geometry.*

# Translucency vs. Scattering



Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Black  
**SSS Amount 0**

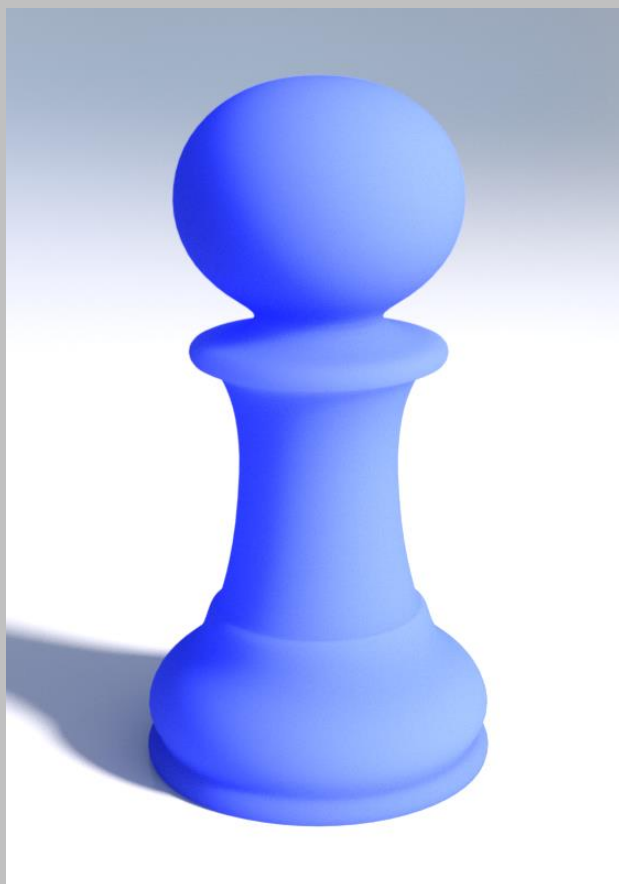


Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Black  
**SSS Amount 1**

*Turning Thin Walled OFF makes the Volume settings available.*

*SSS Amount adds Subsurface Scattering to the Translucency.  
The SSS settings work only when Translucency is active!*

# Transmission Measurement Distance



Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Light blue  
**Transmitted Measurement Distance 1**  
SSS Amount 1



Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Light blue  
**Transmitted Measurement Distance 0.1**  
SSS Amount 0.5

*Transmitted Measurement Distance is measured in centimeters.*

*It defines how far the light must travel inside the object before getting the transmitted color.*

*When used with SSS, it does not change the intensity of the SSS itself but it controls how much of the Transmitted Color is mixed in.*

*If the Transmitted Color is set to Black, the Transmitted Measurement Distance setting will have no effect.*

# Scattering Measurement Distance



Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Light blue

**Scattering Measurement Distance 0.01**  
SSS Amount 1



Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Light blue

**Scattering Measurement Distance 1**  
SSS Amount 1

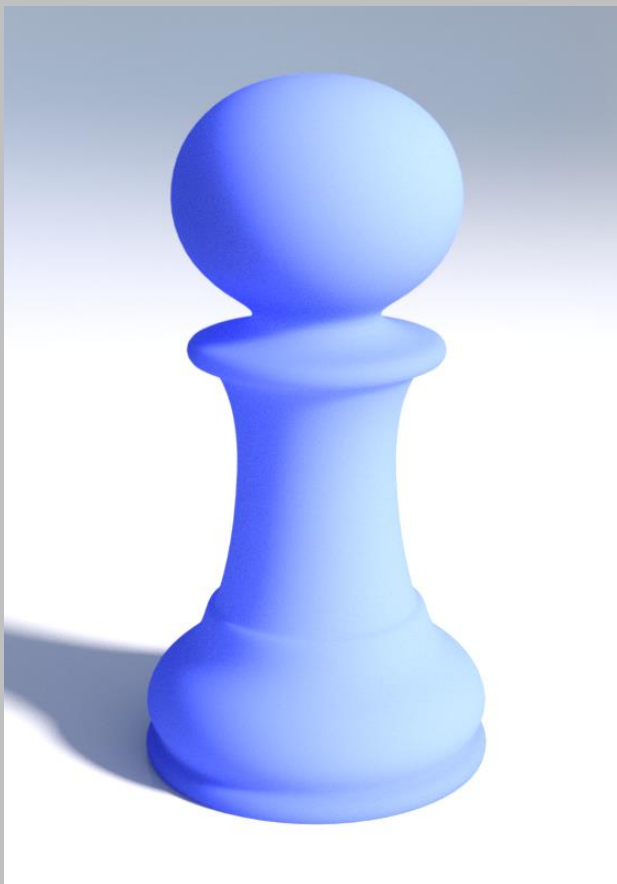
*Scattering Measurement Distance defines how far the light must travel inside the object before scattering reaches full strength (set by SSS Amount).*

*A very low distance setting means that scattering will only occur on the surface.  
A high distance setting means that scattering will occur deep inside the object.*

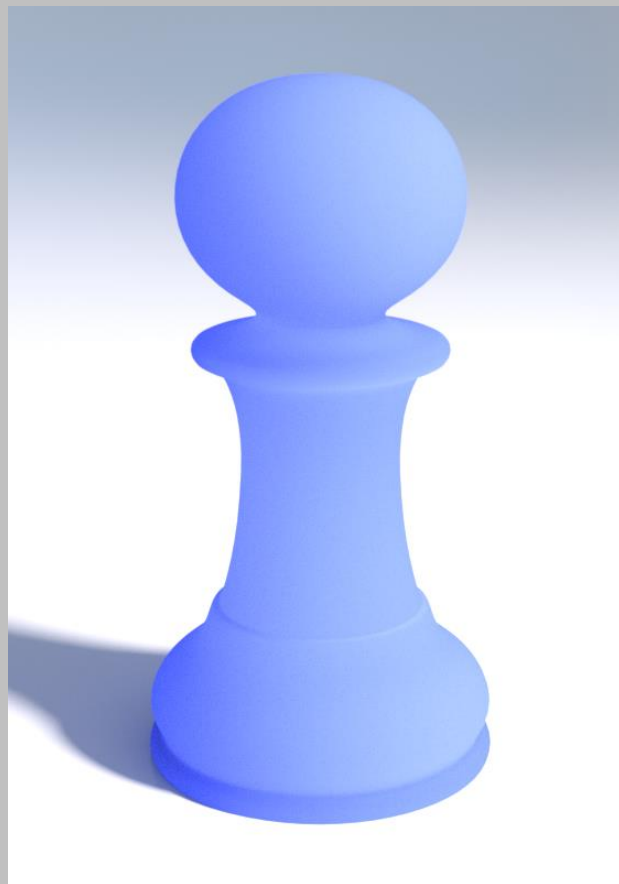
*This works with and without Transmitted Color.  
High Scattering Measurement Distance values mean more Transmitted Color will be applied.*

*This setting reacts to the item's geometry; thin areas of the object will get less Transmitted Color, instead the Translucency Color will show in those areas.*

## SSS Direction



Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Black  
Scattering Measurement Distance 0.1  
SSS Amount 1  
**SSS Direction -0.8**



Translucency Weight 0.5  
Base Color Effect: Scatter & Transmit  
Translucency Color: Light blue  
Glossy Layered Weight 0  
Thin Walled: Off  
Transmitted Color: Black  
Scattering Measurement Distance 0.1  
SSS Amount 1  
**SSS Direction 0.8**

*The SSS Direction determines the direction of the scattering.*

*0 means scattering in all directions, no preferred direction (isotropic).*

*Negative values mean scattering back to the light source.*

*Positive values mean scattering away from the light source.*

## Emission & Luminance



Glossy Layered Weight 0  
Emission Color: White  
**Luminance 1500 cd/m<sup>2</sup>**



Glossy Layered Weight 0  
Emission Color: White  
**Luminance 55000 cd/m<sup>2</sup>**

*Emission Color Black means no emission. Any other color "turns on the light".*

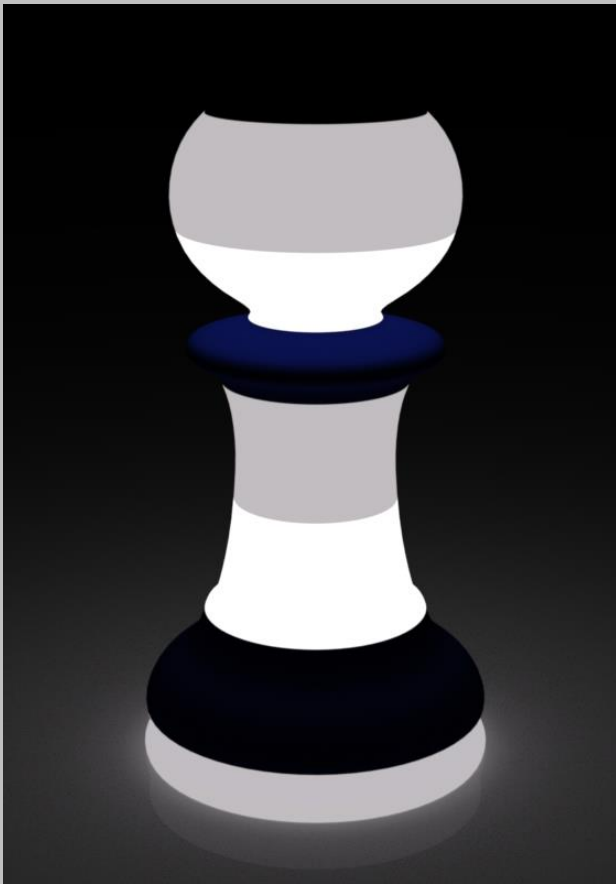
*Luminance is the intensity setting.*

*Default unit is cd/m<sup>2</sup>.*

*You can select a different unit (e.g. Watt) but the Luminance value will not be converted automatically.*

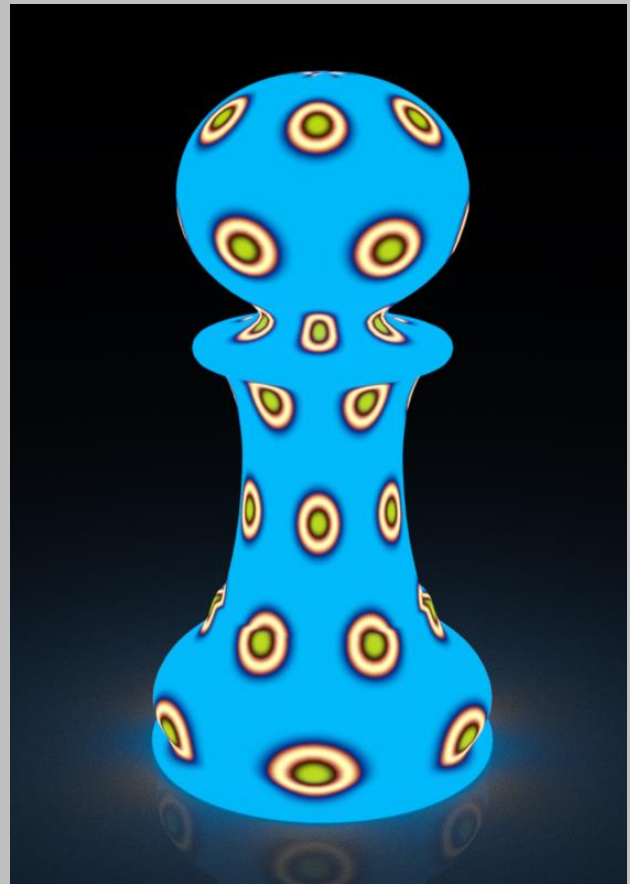


# Emission Color



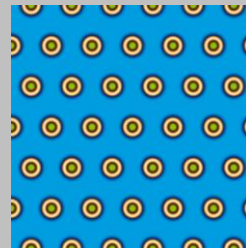
Glossy Layered Weight 0  
Emission Color: White with **grayscale map**  
Luminance 1500 cd/m<sup>2</sup>

Map:



Glossy Layered Weight 0  
Emission Color: White with **color map**  
Luminance 1500 cd/m<sup>2</sup>

Map:



*Loading a grayscale map into the Emission channel controls which areas will emit light.  
White = light, black = no light.  
The non-emitting areas will show the other material properties.*

*Loading a color map creates colored light.*

# Emission Temperature



Glossy Layered Weight 0  
Emission Color: White  
Luminance 15000 cd/m<sup>2</sup>  
**Emission Temperature 10000**



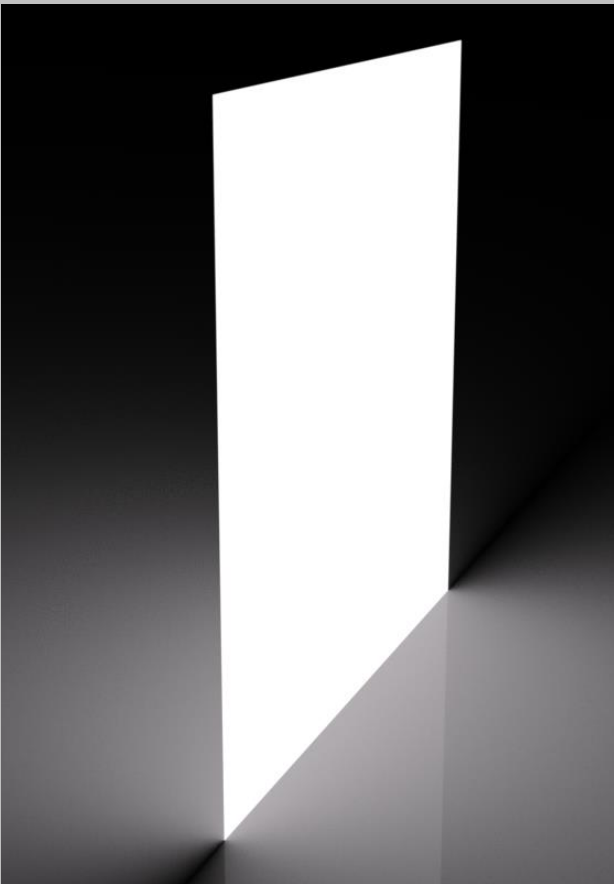
Glossy Layered Weight 0  
Emission Color: White  
Luminance 15000 cd/m<sup>2</sup>  
**Emission Temperature 3000**

*Emission Temperature is measured in Kelvin (K).  
It's another way to control the light color.*

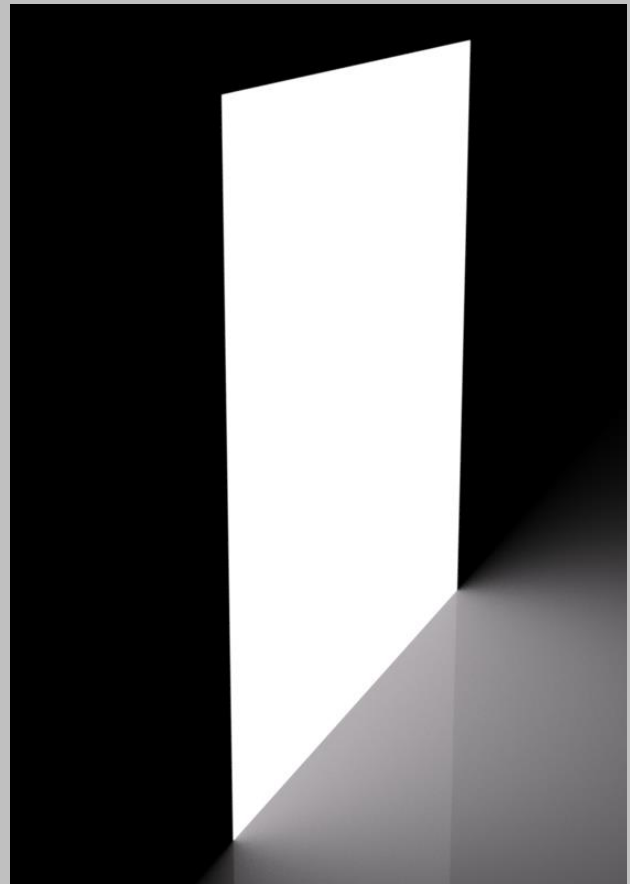
*High values for the Emission Temperature create blueish light, low values create reddish light.*

*Emission Temperature 0 reverts to the default value in the render.*

## Two Sided Light



Glossy Layered Weight 0  
Emission Color: White  
Luminance 55000 cd/m<sup>2</sup>  
Thin Walled: On  
**Two Sided Light: On**



Glossy Layered Weight 0  
Emission Color: White  
Luminance 55000 cd/m<sup>2</sup>  
Thin Walled: On  
**Two Sided Light: Off**

*Two Sided Light is intended for objects without thickness.  
When Two Sided Light is ON, light will emit from both sides.  
When Two Sided Light is OFF, light will emit only from the front side.*

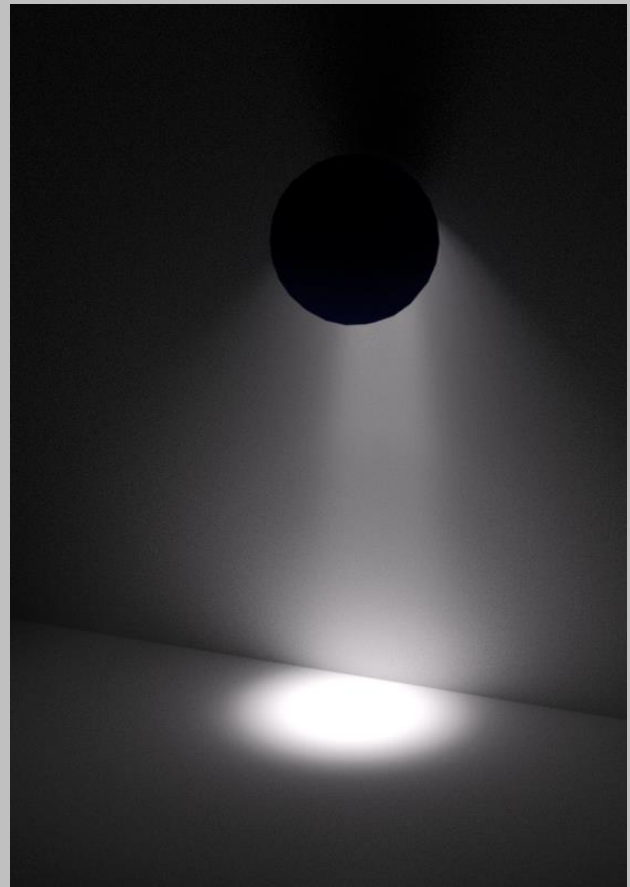
*To make this work Thin Walled must be ON.*

*It will have no effect for objects that have a thickness.*

# Emission Profile



Glossy Layered Weight 0  
Emission Color: White  
Luminance 55000 cd/m<sup>2</sup>  
**Emission Profile: None**



Glossy Layered Weight 0  
Emission Color: White  
Luminance 55000 cd/m<sup>2</sup>  
**Emission Profile: - ies File -**

*In the Emission Profile slot you can load an IES file (can be found on the Web – search for "ies download" or "ies photometric files").*

*These files are used to simulate the behavior of real-world light sources.*

**NOTE:**

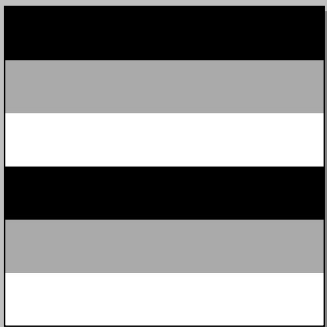
*The IES file loads in horizontal orientation, it emits light along the  $-Z$  axis (towards the back of the scene).*

*To create a ceiling spot that casts the light down to the floor (as in the example above), rotate the mesh  $-90^\circ$  on the X axis*

# Cutout Opacity



Glossy Layered Weight 1  
Glossy Color: White  
**Cutout Opacity driven by map**



Glossy Layered Weight 1  
Glossy Color: White  
**Cutout Opacity 0.5 (no map)**

*Cutout Opacity is used to make parts of the mesh invisible.  
Can be used with an opacity map: Black = invisible, white = fully visible.*

*Invisible parts are completely gone, they have no gloss or reflection.*

# Tiling & UV Maps

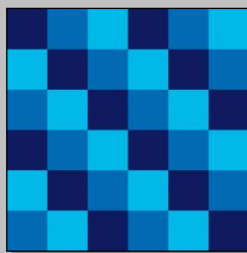


Base Color: White with map  
Glossy Layered Weight 0.25  
Glossy Color: White  
**Tiling 1**



Base Color: White with map  
Glossy Layered Weight 0.25  
Glossy Color: White  
**Tiling 4**

Map used for both examples:



The **Tiling** value defines how many times the map fits into the UVs.

Values lesser than 1 make the texture larger, values greater than one make it smaller. You can use different tiling values for width (horizontal tiling) and height (vertical tiling). Keep in mind that using different values will make the texture look stretched.

**Offset** moves the map to the left/right (horizontal offset) or up down (vertical offset).

# Smoothing



Glossy Layered Weight 0.25  
Glossy Color: White  
**Smooth: On**



Glossy Layered Weight 1  
Glossy Color: White  
**Smooth: Off**

*Smooth softens the edges between the single polygons.  
The Smoothing Angle determines the limit of that smoothing (sharper angles are not smoothed).*

And now go and

**Have Fun With Your  
Shaders!**

Happy rendering,

**esha**